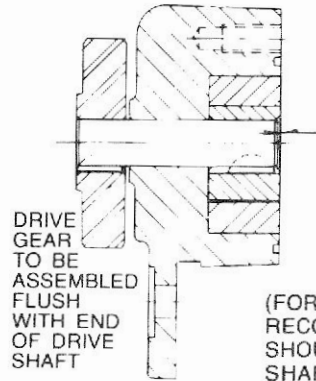


**SHAFT ASS'Y & OIL PUMP DRIVE GEAR FORM M93056
INSTALLATION INSTRUCTIONS**



CAUTION
END CLEARANCE OF .020-.030 MUST BE HELD, AFTER ASS'Y OF DRIVE GEAR.
(IT IS IMPORTANT THAT DRIVE SHAFT IS NOT PRESSED THROUGH ROTOR. IF DRIVE SHAFT IS PRESSED THROUGH ROTOR AND COVER IS INSTALLED, PUMP WILL LOCK-UP.)

(FOR PROPER INSTALLATION, IT IS RECOMMENDED THAT DRIVE GEAR SHOULD BE ASSEMBLED TO DRIVE SHAFT WITH A PRESS. **DO NOT BEAT ON GEAR WITH A HAMMER.**)